



# TFE PIPE JOINT TAPE TECHNICAL SPECIFICATION

## PRECAUTIONS

- Read all cautions and directions found on the product label carefully before using this product.
- Avoid prolonged exposure to fumes given off at temperatures over 500°F
- Should not be used on high-speed shafts where the surface speed exceeds 150 sfpm

## DIRECTIONS

1. Hold roll in the palm of the hand. Lay end of **TFE Pipe Joint Tape** on male threads as close as possible to end of threads without overlapping edge. Hold end of **TFE Pipe Joint Tape** firmly and apply clockwise on standard threads stretching tightly as you wind.
2. Continue to wind and stretch tape tight so tape seats in threads. At least one and half turns for joints under 2", twice around on 2" and larger sizes.
3. Complete circle and overlap starting point about 1/2". Since **TFE Pipe Joint Tape** has no adhesive, be sure to continue holding tightly until tape is firmly overlapped.
4. Tear tape by pulling in the same direction as you were winding until it separates. Smooth torn end by running fingers over it in the same direction it was applied. Tape will adhere to itself. Make up joint or connection in normal manner. For heavy duty applications use **Hercules Tape Dope®** high density polytetrafluoroethylene thread sealing tape.