



CONDENSING GAS FIRED  
FLOOR OR WALL MOUNTED  
BOILER

**Model**  
**UCS-380**

**PARTS, KITS &  
OPTIONAL ACCESSORIES**

ORDERING INSTRUCTIONS  
ORDER PARTS THROUGH YOUR NEAREST SUPPLIER.  
WHEN ORDERING PARTS, OBTAIN MODEL NUMBER AND SERIAL NUMBER  
FROM DATA PLATE ON YOUR BOILER.  
INCLUDE FOLLOWING INFORMATION WHEN ORDERING.

PART NUMBER\_\_\_\_\_

PART DESCRIPTION\_\_\_\_\_

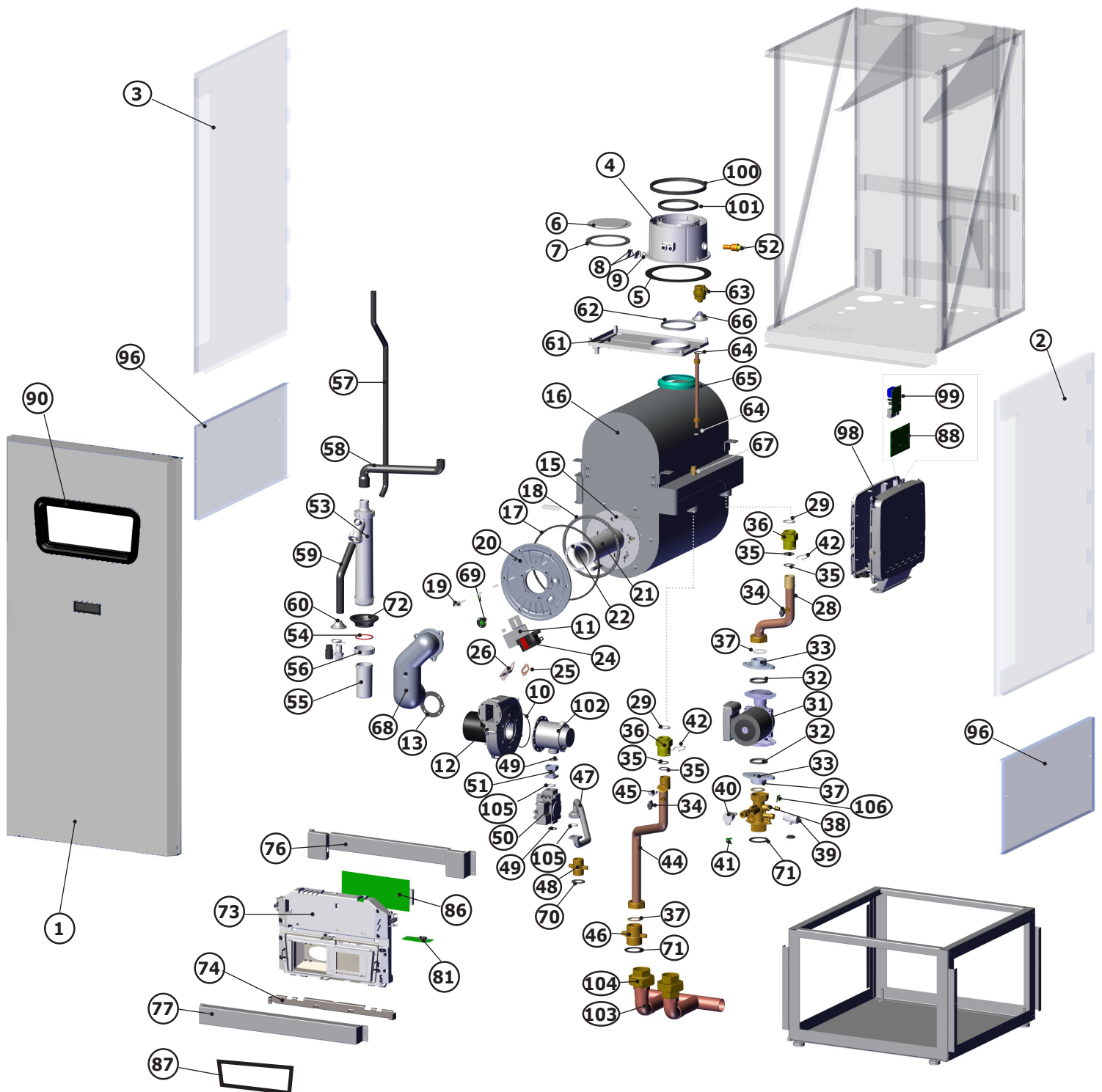
BOILER MODEL NUMBER\_\_\_\_\_

BOILER SERIAL NUMBER\_\_\_\_\_



**ECR** international

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PN 240011663 REV. G [01/31/2020]



\* NOT SHOWN

## DESCRIPTION OF PARTS

| ITEM | PN             | DESCRIPTION                            |
|------|----------------|----------------------------------------|
| 1    | 550003301      | FRONT PANEL KIT                        |
| 2    | 550003300      | RIGHT PANEL KIT                        |
| 3    | 550003299      | LEFT PANEL KIT                         |
| 4    | 550003291      | KIT, RPLMT, FLUE CONNECTION, 380       |
| 5    | BD710450601V   | FLUE CONNECTION GASKET                 |
| 6    | BD000005116111 | COVER PLATE - TWIN PIPE INTAKE         |
| 7    | BD000005412421 | GASKET - COVER PLATE                   |
| 8    | BD7718578      | TEST POINT PLUG SCREW HOLE             |
| 9    | BD710107801V   | O-RING TEST PORT PLUG                  |
| 10   | BD000003402101 | O-RING VENTURI 70X3                    |
| 11   | 109009904      | SPARK GENERATOR BRACKET                |
| 12   | 550003277      | FAN                                    |
| 13   | BD710115602V   | GASKET FAN/AIR GAS DUCT                |
| *14  | 550003284      | HEAT EXCHANGER REAR INSULATION         |
| *15  | 550003285      | HEAT EXCHANGER FRONT INSULATION        |
| 16   | 550003284      | HEAT EXCHANGER KIT                     |
| 17   | BD711405001V   | HEAT EXCHANGER DOOR RING SEAL          |
| 18   | BD000005212781 | HEAT EXCHANGER DOOR ROPE SEAL          |
| 19   | BD711427701V   | THERMOSTAT- HEAT EXCHANGER DOOR        |
| 20   | 550003285      | HEAT EXCHANGER DOOR                    |
| 21   | 550003278      | BURNER 100 KW                          |
| 22   | BD710624301V   | BURNER GASKET 380                      |
| *23  | BD721804702V   | WIRING HARNESS X5-IGNITER              |
| 24   | 550003250      | IGNITION 115V                          |
| 25   | BD710185302V   | IGNITER GASKET                         |
| 26   | 550003249      | ELECTRODE - IGNITION                   |
| 28   | 550003283      | PUMP HEAT EXCHANGER PIPE               |
| 29   | BD000003402291 | GASKET, HEAT EXCHANGER PIPE CONNECTION |
| 30   | BD710119701V   | GASKET, 39X27X2                        |
| 31   | 550003280      | PUMP GRUNDFOS UP 26-96F                |
| 32   | BD722323301V   | PUMP GASKET                            |
| 33   | BD722323401V   | PUMP FLANGE ADAPTER                    |
| 34   | BD722601801V   | NTC WATER SENSOR                       |
| 35   | BD000005400401 | O-RING: HEAT EXCHANGER PIPE ADAPTER    |
| 36   | BD710372402V   | ADAPTER - HEAT EXCHANGER PIPE CONN.    |
| 37   | BD000005402141 | FLAT GASKET - G1-1/2                   |
| 38   | 550003281      | RETURN CONNECTION BLOCK                |
| 39   | BD710188101    | ON-BOARD DRAIN                         |
| 40   | BD710109101V   | WATER PRESSURE SENSOR                  |
| 41   | BD710654101V   | CLIP-WATER PRESSURE SENSOR             |
| 42   | BD000005116121 | CLIP-ADAPTER HEAT EXCHANGER PIPE CONN. |
| *43  | VR00102        | PRESSURE RELIEF VALVE                  |
| 44   | 550003282      | FLOW PIPE 1.100                        |
| 45   | BD710626001V   | HIGH LIMIT TEMPERATURE SWITCH          |
| 46   | BD721700201V   | SUPPLY CONNECTION                      |
| 47   | 550003288      | GAS PIPE                               |
| 48   | 550003287      | GAS CONNECTION                         |
| 49   | BD000005402011 | O-RING - GAS VALVE                     |
| 50   | 550003276      | GAS VALVE                              |
| 51   | BD722406402V   | ADAPTER GAS VALVE TO VENTURI           |

| ITEM | PN              | DESCRIPTION                        |
|------|-----------------|------------------------------------|
| 52   | BD710682402V    | FLUE SENSOR                        |
| 53   | 550003279       | CONDENSATE SYPHON                  |
| 54   | BD722148901V    | GASKET SYPHON                      |
| 55   | BD722148701V    | CONDENSATE SYPHON CUP              |
| 56   | BD722148801     | CONDENSATE SYPHON NUT              |
| 57   | BD721708301V    | HOSE CONDENSATE TRAY               |
| 58   | BD721548801V    | HOSE CONDENSATE HEAT EXCH.         |
| 59   | BD721705201V    | HOSE CONDENSATE DISCHARGE          |
| 60   | BD000005409252  | GASKET - DISCHARGE HOSE            |
| 61   | BD710373401V    | CONDENSATE TRAY                    |
| 62   | BD710373101V    | SEAL - HEAT EXCHANGER FLUE         |
| 63   | BD000005652731  | AIR VENT                           |
| 64   | BD710189001V    | GASKET G3/8                        |
| 65   | BD710411901V    | PIPE - AIR VENT                    |
| 66   | BD710194601V    | GROMMET - AIR VENT PIPE            |
| 67   | BD0000032024441 | NIPPLE - G3/8                      |
| 68   | 550003286       | AIR/GAS MANIFOLD                   |
| 69   | 550003157       | SIGHT GLASS KIT                    |
| 70   | BD710397801V    | FOAM GASKET GAS CONNECTION         |
| 71   | BD710445901V    | FOAM GASKET WATER CONN.            |
| 72   | BD710440001V    | GROMMET - CONDENSATE TRAP          |
| 73   | 550003271       | CONTROL BOX, UI                    |
| 74   | BD721871101V    | CONTROL BOX HINGE                  |
| *75  | 109009850       | BRACKET, PCB, AUX, BOX             |
| 76   | 109009852       | BRACKET, CONTROL, TOP              |
| 77   | 109009853       | BRACKET, CONTROL, BOTTOM           |
| *78  | 240011685       | HARNESS, PCBX4, POWER TO FAN       |
| *79  | 240011686       | HARNESS, PCBX6, TO GAS VALVE       |
| *80  | 240011689       | HARNESS, PCBX10, SENSOR/PSU        |
| 81   | BD760299003V    | CONTROLLER SAFETY SU-01            |
| *82  | 240011690       | HARNESS, SCU BUS WRG, X11-X2       |
| *83  | 240011691       | HARNESS, SCU BUS WRG, X2-K1, AUX   |
| *84  | BD764979601V    | PARAMETER STICK                    |
| *85  | 240011688       | HARNESS, PSBX9, TO SAFETY/FAN      |
| 86   | 550003268       | PCB PCU04 NA ASSY                  |
| 87   | 240011867       | SEAL, CONTROL FACE                 |
| 88   | 550003266       | PCB SCU-S02                        |
| *89  | BD722577701V    | HARNESS, POWER, SUPPLY , AUX CONT. |
| 90   | 108000199       | BEZEL, WINDOW                      |
| 96   | 109009844       | PANEL SIDE, LOWER RIGHT            |
| 97   | 109009845       | PANEL SIDE LOWER LEFT              |
| 98   | BD764986901V    | SCU ELECTRIC BOX                   |
| 99   | 550003267       | PCB HONEYWELL OTZTC                |
| 100  | BD710381002V    | GASKET FOR PIPE D16.380            |
| 101  | BD710381301V    | GASKET FOR PIPE D11.380            |
| 102  | 550003292       | VENTURI, NG                        |
| 103  | 550003352       | PIPING MANIFOLD                    |
| 104  | 240010802       | 1-1/2 UNION                        |
| 105  | BD000005405001  | GASKET, G1 22X30, 3X2 WRC          |
| 106  | BD710110601V    | CLIP, HYDROBLOCK PLUG              |

## KITS - HEAT EXCHANGER & COMPONENTS

### KIT 550003284 - 380 HEAT EXCHANGER REPLACEMENT KIT INCLUDES:

| POS | DESCRIPTION                      | QTY |
|-----|----------------------------------|-----|
| 16  | HEAT EXCHANGER 100KW             | 1   |
| 17  | HEAT EXCHANGER DOOR RING SEAL    | 1   |
| 18  | HEAT EXCHANGER DOOR ROPE SEAL    | 1   |
| 70  | FOAM GASKET CONNECTION           | 1   |
| 29  | GASKET HEAT EXCHANGER PIPE CONN. | 2   |
| 5   | FLUE CONNECTION GASKET           | 1   |
| 37  | FLAT GASKET -G1-1/2              | 1   |
| 30  | GASKET, 39X27X2                  | 2   |
| 62  | SEAL- DISCHARGE HOSE             | 1   |
| *   | INSTRUCTIONS - 240011719         | 1   |

### KIT 550003285 - 380 HEAT EXCHANGER DOOR REPLACEMENT KIT INCLUDES:

| POS | DESCRIPTION                         | QTY |
|-----|-------------------------------------|-----|
| 20  | HEAT EXCHANGER DOOR                 | 1   |
| 69  | SIGHT GLASS WITH GASKET             | 1   |
| 17  | HEAT EXCHANGER DOOR RING SEAL       | 1   |
| 19  | SAFETY THERMOSTAT 260°C HX DOOR     | 1   |
| 18  | COMBUSTION CHAMBER DOOR ROPE GASKET | 1   |
| 105 | GASKET, G1 22X30, 3X2 WRC           | 1   |
| 22  | 380 BURNER GASKET HT                | 1   |
| 25  | IGNITER GASKET                      | 1   |
| *   | INSTRUCTIONS - 240011720            | 1   |

### KIT 550003278 -380 BURNER REPLACEMENT KIT INCLUDES:

| POS | DESCRIPTION                 | QTY |
|-----|-----------------------------|-----|
| 21  | BURNER 100 KW               | 1   |
| 22  | BURNER GASKET 380           | 1   |
| 105 | GASKET G1 22X30.3X2 WRC     | 1   |
| *   | KIT INSTRUCTIONS 2400011715 | 1   |

### KIT 550003250 - SPARK GENERATOR REPLACEMENT KIT INCLUDES:

| POS | DESCRIPTION                | QTY |
|-----|----------------------------|-----|
| 24  | IGNITER 115V               | 1   |
| *   | KIT INSTRUCTIONS 240011682 | 1   |

### KIT 550003606- COMBUSTION CHAMBER CLEANING KIT INCLUDES:

| POS | DESCRIPTION                                         | QTY |
|-----|-----------------------------------------------------|-----|
| *   | GLOVE, LATEX, BLK, LRG, S-19810                     | 4   |
| *   | SHLD, HTEX, CLNG,                                   | 1   |
| *   | BAG, POLY, 12"X26", 2MIL, S5779                     | 4   |
| *   | BRUSH, 2"X3"M W/HANDLE, 1" STIFF BRISTLES 240011640 | 1   |
| 105 | COMB CHAMBER GASKET                                 | 1   |
| 18  | BD, SEAL, HEAT EXCH DOOR, FRONT                     | 1   |
| 22  | BD, GASKET, BURNER                                  | 1   |
| *   | INSTRUCTIONS - 240012414                            | 1   |

### KIT 550003249 - 240/380 IGNITION ELECTRODE REPLACEMENT KIT INCLUDES:

| POS | DESCRIPTION                 | QTY |
|-----|-----------------------------|-----|
| 26  | IGNITION ELECTRODE          | 1   |
| 25  | IGNITION ELECTRODE GASKET   | 1   |
| *   | 3 MM, HEX, WRENCH           |     |
| *   | KIT INSTRUCTIONS 2400116821 | 1   |

\* NOT SHOWN

## KITS - OTHER MAJOR COMPONENTS

| KIT 550003277 380 BLOWER REPLACEMENT KIT INCLUDES: |                            |     |
|----------------------------------------------------|----------------------------|-----|
| POS                                                | DESCRIPTION                | QTY |
| 12                                                 | FAN                        | 1   |
| 13                                                 | GASKET FAN/AIR GASKET      | 1   |
| 10                                                 | O-RING VENTURI 70X3        | 1   |
| 22                                                 | BURNER GASKET 380          | 1   |
| *                                                  | KIT INSTRUCTIONS 240011714 | 1   |

| KIT 550003280 - 380 PUMP REPLACEMENT KIT INCLUDES: |                |     |
|----------------------------------------------------|----------------|-----|
| POS                                                | DESCRIPTION    | QTY |
| 31                                                 | PUMP UP26-96 F | 1   |
| 22                                                 | PUMP GASKET    | 2   |

## KITS - GAS VALVE & COMPONENTS

| KIT 550003276 - 380 GAS VALVE REPLACEMENT KIT INCLUDES: |                             |     |
|---------------------------------------------------------|-----------------------------|-----|
| POS                                                     | DESCRIPTION                 | QTY |
| 49                                                      | O-RING GAS VALVE            | 2   |
| 50                                                      | GAS VALVE                   | 1   |
| 105                                                     | GASKET - G1 22X30.3X2 WRC   | 2   |
| *                                                       | KIT INSTRUCTIONS 2400011713 | 1   |

| KIT 550003288 - GAS PIPE REPLACEMENT KIT INCLUDES: |                           |     |
|----------------------------------------------------|---------------------------|-----|
| POS                                                | DESCRIPTION               | QTY |
| 47                                                 | GAS PIPE                  | 1   |
| 105                                                | GASKET - G1 22X30.3X2 WRC | 2   |
| 49                                                 | O-RING GAS VALVE          | 1   |
| *                                                  | INSTRUCTIONS - 240011730  | 1   |

## KITS - AIR & GAS COMPONENTS

| KIT 550003292 - 380 MIXER REPLACEMENT KIT INCLUDES: |                           |     |
|-----------------------------------------------------|---------------------------|-----|
| POS                                                 | DESCRIPTION               | QTY |
| 102                                                 | VENTURI                   | 1   |
| 10                                                  | O-RING 70X3               | 1   |
| 105                                                 | GASKET - G1 22X30.3X2 WRC | 1   |
| *                                                   | INSTRUCTIONS - 240011731  | 1   |

| KIT 550003853 - GASKET FLUE CONNECTION REPLACEMENT KIT INCLUDES: |                          |     |
|------------------------------------------------------------------|--------------------------|-----|
| POS                                                              | DESCRIPTION              | QTY |
| 7                                                                | AIR INLET GASKET         | 1   |
| 6                                                                | AIR INLET CAP            | 1   |
| 5                                                                | FLUE ADAPTER GASKET      | 1   |
| 9                                                                | O-RING 8.73 X 1.78       | 2   |
| 100                                                              | SEAL D160                | 1   |
| *                                                                | RING D10                 | 1   |
| 101                                                              | SEAL D11                 | 1   |
| *                                                                | INSTRUCTIONS - 240011733 | 1   |

| KIT 550003291 - 380 FLUE CONNECTION REPLACEMENT KIT INCLUDES: |                             |     |
|---------------------------------------------------------------|-----------------------------|-----|
| POS                                                           | DESCRIPTION                 | QTY |
| 4                                                             | 380 FLUE CONNECTION ADAPTER | 1   |
| 5                                                             | FLUE CONNECTION GASKET      | 1   |
| 101                                                           | GASKET FOR PIPE D.110       | 1   |
| 100                                                           | AIR IN TAKE GASKET D.160    | 1   |
| 8                                                             | TEST PORT PLUG              | 2   |
| 9                                                             | O-RING TEST PORT PLUG       | 2   |
| 52                                                            | FLUE SENSOR                 | 1   |
| *                                                             | SCREW 5P4.2 X 13 TC CR-ZN   | 4   |
| *                                                             | LABEL TEST POINT            | 1   |
| *                                                             | INSTRUCTIONS - 240011733    | 1   |

| KIT 550003286 - 380 AIR GAS COLLECTOR REPLACEMENT KIT INCLUDES: |                              |     |
|-----------------------------------------------------------------|------------------------------|-----|
| POS                                                             | DESCRIPTION                  | QTY |
| 68                                                              | AIR GAS MANIFOLD             | 1   |
| 22                                                              | 380 BURNER GASKET            | 1   |
| 13                                                              | GASKET, VENTURI/FAN/AIR DUCT | 1   |
| 105                                                             | GASKET - G1 22X30.3X2 WRC    | 1   |
| *                                                               | INSTRUCTIONS - 240011732     | 1   |

\* NOT SHOWN

## KITS - PIPING

### KIT 550003282 - SUPPLY PIPING REPLACEMENT KIT INCLUDES:

| POS | DESCRIPTION                     | QTY |
|-----|---------------------------------|-----|
| 44  | FLOW PIPE 1.100                 | 1   |
| 35  | O-RING, HX PIPE ADAPTER         | 2   |
| 36  | ADAPTER, HX PIPE CONNECTION     | 1   |
| 28  | GASKET, HX PIPE CONNECTION      | 1   |
| 42  | CLIP-ADAPTER HX PIPE CONNECTION | 1   |
| 45  | HIGH LIMIT TEMPERATURE SWITCH   | 1   |
| 37  | FLAT GASKET G1 1/2              | 1   |

### KIT 550003283 - RETURN PIPING REPLACEMENT KIT INCLUDES:

| POS | DESCRIPTION                     | QTY |
|-----|---------------------------------|-----|
| 28  | PUMP HX PIPE                    | 1   |
| 37  | FLAT GASKET G1 1/2              | 1   |
| 35  | O-RING, HX PIPE ADAPTER         | 2   |
| 36  | ADAPTER, HX PIPE CONNECTION     | 1   |
| 29  | GASKET, HX PIPE CONNECTION      | 1   |
| 42  | CLIP-ADAPTER HX PIPE CONNECTION | 1   |

### KIT 550003287 - GAS SUPPLY CONNECTION REPLACEMENT KIT INCLUDES:

| POS | DESCRIPTION                | QTY |
|-----|----------------------------|-----|
| 48  | GAS CONNECTION             | 1   |
| 70  | FOAM GASKET GAS CONNECTION | 1   |
| 105 | GASKET - G1 22X30.3X2 WRC  | 1   |

### KIT 550003281 - RETURN INLET ASSEMBLY REPLACEMENT KIT INCLUDES:

| POS | DESCRIPTION                 | QTY |
|-----|-----------------------------|-----|
| 38  | RETURN CONNECTION BLOCK     | 1   |
| 39  | ON-BOARD DRAIN              | 1   |
| 32  | FLAT GASKET- G1-1/2         | 2   |
| 71  | FOAM GASKET WATER CONN.     | 1   |
| *   | KIT INSTRUCTIONS 2400011718 | 1   |

## KITS - CONDENSATE COMPONENTS

### KIT 550003279 CONDENSATE TRAP REPLACEMENT KIT INCLUDES:

| POS | DESCRIPTION                | QTY |
|-----|----------------------------|-----|
| 53  | CONDENSATE SYPHON          | 1   |
| 55  | CONDENSATE SYPHON CUP      | 1   |
| 54  | GASKET SYPHON CUP          | 1   |
| 56  | CONDENSATE SYPHON NUT      | 1   |
| *   | KIT INSTRUCTIONS 240011716 | 1   |

### KIT 550003289 CONDENSATE PIPE REPLACEMENT KIT INCLUDES:

| POS | DESCRIPTION              | QTY |
|-----|--------------------------|-----|
| 57  | HOSE CONDENSATE TRAY     | 1   |
| 58  | HOSE CONDENSATE TO HX    | 1   |
| *   | INSTRUCTIONS - 240011734 | 1   |

## KITS - SENSOR

### KIT 550003253 PRESSURE SENSOR REPLACEMENT KIT INCLUDES:

| POS | DESCRIPTION                | QTY |
|-----|----------------------------|-----|
| 40  | WATER PRESSURE SENSOR      | 1   |
| 41  | CLIP, PRESSURE SENSOR      | 1   |
| *   | KIT INSTRUCTIONS 240011704 | 1   |

### KIT 550003528 - DOMESTIC HOT WATER SENSOR FOR INDIRECT STORAGE TANK HEAT ONLY BOILER KIT INCLUDES:

| POS | DESCRIPTION                | QTY |
|-----|----------------------------|-----|
| *   | DHW TANK SENSOR            | 1   |
| *   | CLIP                       | 1   |
| *   | THERMOPASTE                | 1   |
| *   | KIT INSTRUCTIONS 240012246 | 1   |

\* NOT SHOWN

## KITS - CONTROL BOARDS

### KIT 550003266 - PCB SCU-SO2 REPLACEMENT KIT INCLUDES:

| POS | DESCRIPTION              | QTY |
|-----|--------------------------|-----|
| 88  | PCB SCU-SO2              | 1   |
| *   | INSTRUCTIONS - 240011707 | 1   |

### KIT 550003267 - PCB INTERFACE REPLACEMENT KIT INCLUDES:

| POS | DESCRIPTION              | QTY |
|-----|--------------------------|-----|
| 99  | PCB INTERFACE OTZTC      | 1   |
| *   | INSTRUCTIONS - 240011708 | 1   |

### KIT 550003268 - PCB PCU-04 REPLACEMENT KIT INCLUDES:

| POS | DESCRIPTION              | QTY |
|-----|--------------------------|-----|
| 86  | PCB PCU-04               | 1   |
| *   | INSTRUCTIONS - 240011709 | 1   |

### KIT 550003269 - SAFETY PCB REPLACEMENT KIT INCLUDES:

| POS | DESCRIPTION              | QTY |
|-----|--------------------------|-----|
| 81  | CONTROLLER SAFETY PCB    | 1   |
| *   | INSTRUCTIONS - 240011710 | 1   |

### KIT 550003272 - CONFIGURATION KEY KIT INCLUDES:

| POS | DESCRIPTION              | QTY |
|-----|--------------------------|-----|
| *   | PARAMETER STICK          | 1   |
| *   | INSTRUCTIONS - 240011712 | 1   |

## KITS - MANIFOLD

### KIT 550003352 - MANIFOLD REPLACEMENT KIT INCLUDES:

| POS | DESCRIPTION                 | QTY |
|-----|-----------------------------|-----|
| 103 | PIPING MANIFOLD             | 1   |
| *   | KIT INSTRUCTIONS 2400011831 | 1   |

## KITS -CONTROL, & JACKET PANELS

### PANEL ASSEMBLIES

| KIT #     | DESCRIPTION                                                    | DESCRIPTION   | QTY |
|-----------|----------------------------------------------------------------|---------------|-----|
| 550003270 | CONTROL BOX WITH DISPLAY                                       | CONTROL COVER | 1   |
|           |                                                                | CONTROL       | 1   |
| 550003299 | LEFT PANEL ASSEMBLY                                            | LEFT PANEL    | 1   |
|           |                                                                | GASKET        | 2   |
| 550003300 | RIGHT PANEL ASSEMBLY                                           | RIGHT PANEL   | 1   |
|           |                                                                | GASKET        | 2   |
| 550003301 | FRONT PANEL ASSEMBY<br>INCLUDES: BEZEL,<br>INSULATION AND LOGO | FRONT PANEL   | 1   |

## WIRING - REPLACEMENT

| PN        | DESCRIPTION                      |
|-----------|----------------------------------|
| 711217400 | TH WIRING DUOZ EX.               |
| 721796800 | FAN WIRING                       |
| 721804700 | IGNITOR WIRING                   |
| 721807000 | GAS VALVE WIRING                 |
| 721838500 | SAFETY TH/FAN WIRING             |
| 721935400 | SENSORS WIRING                   |
| 722266400 | CONTROL BOX/PCB SCU CONNECTING   |
| 722267400 | SECONDARY ELECTRIC BOX POWER WI  |
| 722410200 | POWER SUPPLY PUMP UP26-96F WIRIN |
| 722577700 | PCB POWER WIRING SECONDARY BOX   |
| 722577800 | POWER SUPPLY WIRING              |
| 764808500 | PUMP WIRING                      |

\* NOT SHOWN



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