



PVC HEAVY DUTY CLEAR CEMENT TECHNICAL SPECIFICATION

Job Name _____	Item # _____
Location _____	
Engineer _____	Contractor _____
PO # _____	Tag _____
Representative _____	

SPECIFICATIONS

- Heavy Bodied Clear cement for use on all schedules and classes of PVC pipe and fittings up to 12" with interference fit, 18" for DWV applications.
- Lo VOC Solvent Cement that meets California South Coast Air Quality Management Districts (SCAQMD) 1168/316A or BAAQMD Method 40 requirements.
- Thick Formula fills gaps in large diameter pipe and fitting joints.

APPLICATION / USES

- Recommended for potable water, pressure pipe, conduit and DWV applications.

PROPERTIES

VOC
Maximum VOC per SCAQMD 1168/316A or BAAQMD Method 40: 510 g/L

CHEMICAL PROPERTIES	
Appearance	Clear Liquid
Viscosity	Min. 1600° cps @ 73° F ± 2° F
Density	7.86 ± 0.2 lbs/gallon
Shelf Life	3 Years from Mfg. Date

SET TIME / CURE TIME	
30° F to 50° F	4 – 5 minutes
50° F to 70° F	3 – 4 minutes
70° F to 90° F	1 – 2 minutes



ASTM Standard D2564, NSF Standard 61 for PW, DWV and Sewer Waste, IAPMO Listed

PRODUCT NUMBER	SIZE	DESCRIPTION	CTN. QTY
30850	4 oz.	PVC Heavy Duty Clear Cement	24
30863	8 oz.	PVC Heavy Duty Clear Cement	24
30876	16 oz.	PVC Heavy Duty Clear Cement	24
31008	32 oz.	PVC Heavy Duty Clear Cement	12
31011	Gallon	PVC Heavy Duty Clear Cement - Wide Mouth Can	6

^s Compliant with LEED Requirements. Solvent cements may be specified under the LEED v4 EQ for Low-Emitting Materials to obtain points