

SPECIFICATIONS: CPVC, Medium Body, Fast Set, Orange Cement

HCC Holdings, Inc.

4700 West 160th
Cleveland, Ohio 44135

Phone: 800-321-9532
Website: www.Oatey.com



CPVC, MEDIUM BODY, FAST SET, ORANGE CEMENT

Date: August 2017

- Medium-bodied, fast set orange cement for use on all schedules and classes of CPVC pipe and fittings up to 8" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM F493



APPROVALS & LISTINGS



Complies with NSF/ANSI 61 health effects requirements.

PHYSICAL PROPERTIES

| | |
|--|----------------------------|
| Appearance: | Orange Liquid |
| Viscosity: | Min. 500 cps @73° F ± 2° F |
| Density: | 8.00 ± 0.2 lbs/gallon |
| Shelf Life: | 2 Years from Mfg. Date |
| Hydrostatic Burst Strength: (per ASTM Standards) | |
| 2 hours @73°F | min. 400 psi |
| Set Up Time : | |
| 30° F to 50° F | 4 - 5 minutes |
| 50° F to 70° F | 2 - 3 minutes |
| 70° F to 90° F | 1 - 2 minutes |