



PVC RAIN-R-SHINE® BLUE CEMENT TECHNICAL SPECIFICATION

Job Name _____	Item # _____
Location _____	
Engineer _____	Contractor _____
PO # _____	Tag _____
Representative _____	

SPECIFICATIONS

- Fast Setting solvent cement formulated for quick pressurization in plumbing, irrigation and DWV applications.
- Formulated to provide a longer working time in hot conditions.
- Medium body blue cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- No primer needed where local code permits.
- Lo- VOC Solvent Cement meets California South Coast Air Quality Air Quality Management District (SCAQMMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.

APPLICATION / USES

- Recommended for potable water, sewer, and DWV applications.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.

PROPERTIES

VOC

Maximum VOC per SCAQMMD 1168/316A or BAAQMD Method 40: 510 g/L

CHEMICAL PROPERTIES

Appearance	Blue Liquid
Viscosity	Min. 500° cps @ 73° F ± 2° F
Density	7.83 ± 0.2 lbs/gallon
Shelf Life	3 Years from Mfg. Date

SET TIME / CURE TIME

30° F to 50° F	4 – 5 minutes
50° F to 70° F	3 – 4 minutes
70° F to 90° F	1 – 2 minutes



ASTM Standard D2564, NSF Standard 61 for PW, DWV and Sewer Waste, IAPMO Listed

PRODUCT NUMBER	SIZE	DESCRIPTION	CTN. QTY
30890	4 oz.	PVC Rain-R-Shine® Medium Blue Cement	24
30891	8 oz.	PVC Rain-R-Shine® Medium Blue Cement	24
30893	16 oz.	PVC Rain-R-Shine® Medium Blue Cement	24
30894	32 oz.	PVC Rain-R-Shine® Medium Blue Cement	12
30895	Gallon	PVC Rain-R-Shine® Medium Blue Cement - Wide Mouth Can	6

§ Compliant with LEED Requirements. Solvent cements may be specified under the LEED v4 EQ for Low-Emitting Materials to obtain points